

GRADED-IN FABRIC PROGRAM

Arc|Com Alliance™

SPECIFICATIONS

Width-Pattern	Fiber Content/Backing	Finish	Abrasion (Wyzenbeek)	Lightfastness (AATCC Method 16)	Cleaning Code	Approx. Repeat
54" CHROMA ▲ ● ● ● ☆*	90% Vinyl, 10% Urethane Face 100% Polyester Hi-Loft™ Back	SILVERGUARD®, PERMABLOK®	300,000 D.R.	(Cl. 4.5) 120 Hrs.	WS BC (4:1)	
54" CIRQUE® ▲ ● ● ● ☆*	63% Post Consumer Recycled Polyester, 25% Nylon, 12% Polyester	CRYPTON® green	145,000 ¹ D.R.	(Cl. 5) 60 Hrs.	WS BC (4:1)	10" L, 9½" W
55/56" COLUMN® ▲ ● ● ● ☆*	61% Polyester, 24% Post Consumer Recycled Polyester, 14% Post Industrial Recycled Polyester, 1% Nylon Acrylic Backing	Stain Resistant	100,000 ¹ D.R.	(Cl. 4.5) 60 Hrs.	WS BC (4:1)	5¾" W Shown Railroaded
55/56" DELPHI® ▲ ● ● ● ☆*	78% Polyester, 21% Post Consumer Recycled Polyester, 1% Nylon Acrylic Backing	Stain Resistant	140,000 ¹ D.R.	(Cl. 5) 60 Hrs.	WS BC (4:1)	
54" DYNASTY ▲ ● ● ● ☆*	100% Polyurethane Face 100% Polyester Back	WIPEOUT®, AEGIS	300,000 D.R.	(Cl. 4) 120 Hrs.	WS BC (3:1)	
54" GRID® ▲ ● ● ● ☆*	74% Post Consumer Recycled Polyester, 26% Nylon Acrylic Backing	NANO-TEX®	145,000 ¹ D.R.	(Cl. 4.5) 60 Hrs.	WS BC (3:1)	7" L, 9¾" W
54" INTAGLIO 2 ▲ ● ● ● ☆*	100% Polyurethane Face 100% Polyester Knit Backing	WIPEOUT®, AEGIS	500,000 D.R.	(Cl. 4.5) 150 Hrs.	WS BC (9:1)	
54" ISABELLA® ▲ ● ● ● ☆*	100% Vinyl Face 100% Polyester Knit Backing	RESILIENCE ^{SR}	300,000 D.R.	(Cl. 4) 200 Hrs.	WS BC (9:1)	2½" L, 1¼" W
54" LEGACY ▲ ● ● ● ☆*	100% Polyester	CRYPTON®	140,000 ¹ D.R.	(Cl. 5) 40 Hrs.	WS BC (9:1)	
55/56" LYRE® ▲ ● ● ● ☆*	100% Polyester Acrylic Backing	Stain Resistant	65,000 D.R.	(Cl. 4) 60 Hrs.	WS BC (4:1)	7" L, 7¼" W
54" MOON BEAM 2 ▲ ● ● ● ☆*	61% Polyester, 27% Cotton, 11% Rayon, 1% Nylon	CRYPTON®	150,000 ¹ D.R.	(Cl. 5) 40 Hrs.	WS	
54/55" PALATINE 2 ▲ ● ● ● ☆*	65% Polyester, 35% Rayon	CRYPTON®	150,000 ¹ D.R.	(Cl. 5) 40 Hrs.	WS	
54" POLISHED ▲ ● ● ● ☆*	100% Polyurethane Face 100% Polyester Back	WIPEOUT®, AEGIS	300,000 D.R.	(Cl. 4) 120 Hrs.	WS BC (3:1)	
54" PRISM ▲ ● ● ● ☆*	100% Polyester Acrylic Backing	INCASE™	150,000 ¹ D.R.	(Cl. 5) 40 Hrs.	WS BC (9:1)	
54" RADIUS® ▲ ● ● ● ☆*	79% Post Consumer Recycled Polyester, 21% Nylon Acrylic Backing	NANO-TEX®	150,000 ¹ D.R.	(Cl. 4) 60 Hrs.	WS BC (3:1)	14½" L, 13¾" W
54" SANTA FE ▲ ● ● ● ☆*	57% Polyester, 25% Viscose, 18% Cotton	Stain Resistant	100,000 ¹ D.R.	(Cl. 4.5) 40 Hrs.	S	
54" SPIRIT ▲ ● ● ● ☆*	100% Polyester Acrylic Backing	INCASE™	150,000 ¹ D.R.	(Cl. 5) 40 Hrs.	WS	
54" TALLY® ▲ ● ● ● ☆*	100% Vinyl Face 100% Polyester Hi-Loft™ Back	PERMABLOK®	300,000 D.R.	(Cl. 5) 200 Hrs.	WS BC (4:1)	6" L, 6" W
54" THEORY ▲ ● ● ● ☆*	50% Post Consumer Recycled Polyester, 50% Polyester Latex Backing	Stain Resistant	110,000 ¹ D.R.	(Cl. 5) 40 Hrs.	WS BC (9:1)	

*ACT® Registered Certification Marks

¹Multiple factors affect fabric durability and appearance retention, including end-user application and proper maintenance. Wyzenbeek results above 100,000 double rubs have not been shown to be a reliable indicator of increased fabric lifespan.

See Arc|Com Textile samples for specific technical data.

CLEANING CODE DEFINITIONS

S: Only mild pure water-free dry cleaning solvents may be used.
WS: Water based cleaning agents and foam may be used.
BC: Bleach Cleanable (ratio)

Cleaning by a professional service is recommended.



Grid
AC-61253 - Stone #14



Polished
AC-60757 - Mist #18



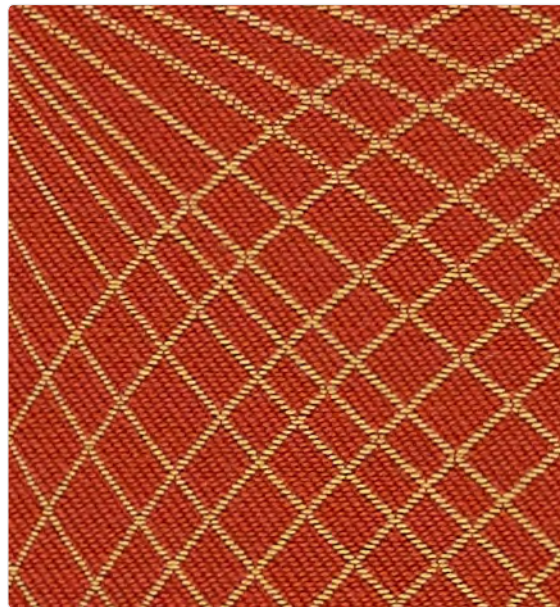
Moon Beam 2
AC-60595 - Citron #38



Prism
AC-60227 - Lime #18



Santa Fe
AC-60280 - Lime #11



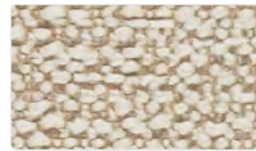
Lyre
AC-61284 - Papaya #5



Column
AC-61300 - Pebble #1



Chroma
AC-60131 - Frost #2



Santa Fe
AC-60270 - Pebble #1



Palatine 2
AC-61210 - Mist #17



Intaglio 2
AC-61429 - Mushroom #40



Cirque
AC-60443 - Citron #14



Moon Beam 2
AC-60590 - Tangerine #33



Delphi
AC-61324 - Papaya #5



Intaglio 2
AC-61421 - Papaya #32



Legacy
AC-69450 - Paprika #11



Intaglio 2
AC-61418 - Citron #29



Prism
AC-60228 - Kiwi #19



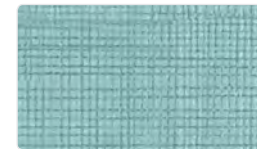
Santa Fe
AC-60281 - Green Apple #12



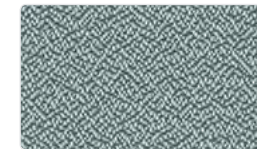
Spirit
AC-60472 - Clover #13



Isabella
AC-60861 - Sapphire #12



Intaglio 2
AC-61425 - Sea Breeze #36



Theory
AC-60376 - Ice Blue #27



Intaglio 2
AC-61412 - Chestnut #23



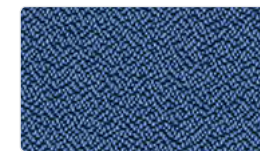
Spirit
AC-60487 - Walnut #28



Column
AC-61311 - Truffle #12



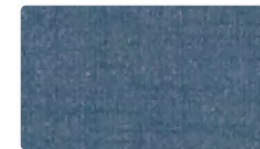
Tally
AC-60837 - Kiwi #8



Theory
AC-60370 - Cornflower #21



Moon Beam 2
AC-60599 - Blueberry #42



Dynasty
AC-60518 - Midnight #19



Polished
AC-60756 - Sapphire #17



Radius
AC-61153 - Smoke #14