



# SPECIAL PROCESSING

## OVERAGE REQUIREMENTS

Due to working loss in all finishing processes, an additional 5% overage should be added to your original fabric requirement. For orders 15 yards and less we recommend you add 1 yard.



We offer all Alta™ Stain Resist Finishes including alta food & beverage, alta healthcare seating, Alta guest room seating. Contact customer service for more information, 800-223-5466 or inquire@arc-com.com

### ALTA® (5 yard minimum)

**5 - 67 yds:** \$225.00 minimum charge  
**68+ yds:** \$3.25 per yd.

### ALTA® FOOD & BEVERAGE SEATING (5 yard minimum)

Includes: Alta + Moisture Barrier  
**5 - 34 yds:** \$225.00 minimum charge  
**35+ yds:** \$6.50 per yd.

### ALTA® HEALTHCARE (5 yard minimum)

Includes: Alta + Moisture Barrier + Antimicrobial  
**5 - 32 yds:** \$225.00 minimum charge  
**33+ yds:** \$6.95 per yd.

### ALTA® GUEST ROOM SEATING (5 yard minimum)

**ALTA® WORKPLACE SEATING**  
Includes: Alta + Single Coat Acrylic Backing  
**5 - 62 yds:** \$250.00 minimum charge  
**63+ yds:** \$3.95 per yd.

### ALTA® PRIVACY CURTAIN (5 yard minimum)

Includes: Alta + Antimicrobial  
**5 - 76 yds:** \$250.00 minimum charge  
**77+ yds:** \$3.25 per yd.

### DURABLOCK® MOISTURE BARRIER (5 yard minimum)

Recommended for fabrics that have Alta®  
**5 - 37 yds:** \$250.00 minimum charge  
**38+ yds:** \$6.50 per yd.

### GENERIC STAIN RESIST (Or equal to)

**1 - 57 yds:** \$225.00 minimum charge  
**58+ yds:** \$3.25 per yd.

### ARC-COM MOISTURE BARRIER (5 yard minimum)

Recommended for use with fabrics that have INCASE™, GreenShield®, Teflon® & Generic Stain Resist finishes.

**5 - 34 yds:** \$225.00 minimum charge  
**35+ yds:** \$6.50 per yd.

### ACRYLIC BACKING - SINGLE COAT

**1 - 75 yds:** \$225.00 minimum charge  
**76+ yds:** \$2.95 per yd.

### SPECIAL WALLCOVERING BACKING WITH STAIN RESIST FINISH

It is recommended that a special acrylic backing be applied when an upholstery fabric is being utilized as a wallcovering. These fabrics must also be treated with a stain resist finish:

**1 - 56 yds:** \$225.00 minimum charge  
**57+ yds:** \$3.95 per yd.



## FLAMEPROOFING

The fire code requirement, weight and content of a fabric relates directly to the price of flameproofing. Please confirm pricing before quoting a client. Most flameproofing treatments can withstand up to 20 dry cleanings without re-flameproofing.

## FIRE CODE

We may be able to pass a more stringent fire code on a product depending on the specifications of the product and the code requirement. This must be done before a purchase order for production is put into work. Please inquire through your Sales Representative or our Technical Staff in Customer Service.

## WOVEN TEXTILES

### STANDARD FLAMEPROOFING:

**1 - 39 yds:** \$125.00 minimum charge  
**40+ yds:** \$3.25 per yd.

### FLAMEPROOFING WITH STAIN RELEASE:

**1 - 39 yds:** \$150.00 minimum charge  
**40+ yds:** \$4.00 per yd.

## COATED FABRICS (Vinyl, Polyurethane, Silicone)

### STANDARD FLAMEPROOFING:

**1 - 37 yds:** \$225.00 minimum charge  
**38+ yds:** \$5.95 per yd.

## CALIFORNIA TECHNICAL BULLETIN 133

Only the furniture manufacturer can certify compliance with California TB 133. Fabric by itself or components can be tested or certified by the furniture manufacturer for use under the standards of California TB 133. Arc-Com can help you in attaining information and certification from the furniture manufacturer of your choice. Certain fabric can be treated to help pass TB 133 requirements. Please call Customer Service for assistance.

## IMO

Arc-Com has many upholstery textiles that either pass IMO (International Maritime Organization) standards or when used with the appropriate components, can pass IMO standards. For other application, Arc-Com can alter fabric contents or treat fabrics to pass IMO. Please contact Customer Service for assistance.

## ANTIMICROBIALS

It may be possible to add an antimicrobial to a product that may be effective on pathogens. This must be brought to our attention before a purchase order for production is put into work.