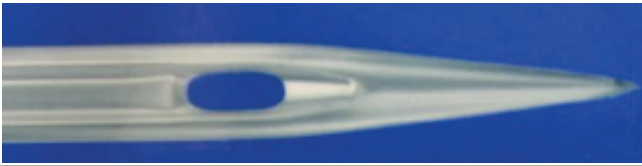
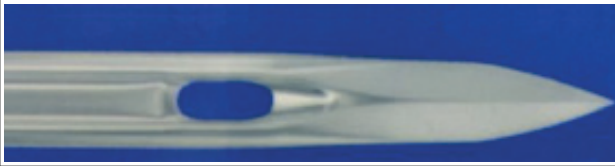
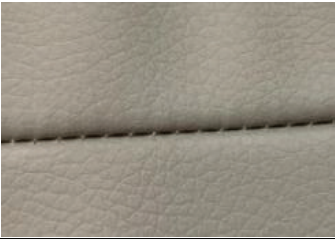



Silicone / SiPro™

**SiPro™ is the ultimate in coated fabric technology.
We recommend the following sewing procedures.**

- 6 - 7 stitches per inch
- #20 or #30 thread with #18 needle
- Needle #18 and #19 should be of SD1 series for sewing or a #19 for DI series suitable for wire pressing process
- Add a lock stitch to protect sewing
- Make sure timing on sewing machine is calibrated otherwise it will cause needle drag on the way out of the hole. Avoid machines with sharp edges on pressor foot, as it will cut the surface

Thread and Needle Guide		
Needle Brand	SCHMETZ (or other brands)*	
Series	SD1	DI
Needle Size	#19 (134-35 SD1) (2134-35 SD1) (DP×35 SD1)	#18 (135×17 SD1) (DP×17 SD1)
		
Seam Types	Superimposed Seam	Lapped Seam / Decorative Seam
		
Thread	If you use thread #20, the suggested minimum size of needle is #19, and please use needle #18 for thread #30	
Note	*The recommended needle brand above is only an example, you can use another similar one.	